

## TECHNICAL BULLETIN

# REBOUND ACE® AIR CUSHION ACRYLIC FILLER COAT

## APPLICATION PROCEDURE

Dilute in ratio 5 parts **Acrylic Filler Coat** to 1 part water.

Stir mixture thoroughly before and during application with a high speed mixer fitted with a blade having good shear and mixing characteristics.

Apply 1 coat to sealed DCB surface.

Pour material in "windrows" over the surface and spread evenly with a wide flexible rubber squeegee. Level off with a second squeegee before coating has fully dried.

### Coverage Rate on Sealed DCB Surface

0.6 – 0.65 Lt/m<sup>2</sup> based on undiluted material.

#### Note

Surface should be inspected and checked with a 3m straight edge after **Acrylic Filler Coat** application, to assess the need for further patching.

Patch any damaged areas or low spots with **Rebound Patch Compound**.

### Drying Time

#### Acrylic Filler Coat

1 - 1½ hours at 25°C.

Patch if necessary. Recoat after a minimum of 2 hours depending on temperature. A longer drying period may be necessary if temperature is below 25°C or if surface is very porous and "open", or excessively moist.

There is no maximum time limit for recoating.