

Rebound Ace 5mm Tycoat APPLICATION PROCEDURE

Suitable for application over Mat Sealer in
Rebound Ace GS 5mm

Premix 20 litres **Rebound Ace 5mm Tycoat** with 150 gm of **Rebound Accelerator**. Any product retained in the accelerator bottle can be removed by shaking with a small quantity of water. Immediately add the washout to the Tycoat. However, Tycoat 5mm is a non-dilutable product.

Note Failure to use all of the required Accelerator may result in poor adhesion. Mix drums as required and allow to stand for 10 min. Remix before use. Pot life after mixing is 24 hours. Sweep entire length of court 2 runs in width immediately prior to applying Tycoat to ensure no dirt, dust, etc is trapped in the cured film.

Apply by 12mm Nap roller. Use minimal pressure and avoid overworking product during application. – Reload roller every half metre of mat covered and continue application. Lay off lightly with roller to remove any ridges. The surface will change from white to clear over a short period but will continue to cure over 24 hours.

Total application rate of **Rebound Ace 5mm Tycoat** should be 0.13 – 0.18 litres/m². Clean rollers and equipment with water before coating dries. All rollers should be regularly cleaned during application to prevent build up or dried material which can cause lumps of skin to be deposited in the Tycoat causing bubbles in the finished surface.

Allow to cure a minimum 24 hours before applying **Flexible Filler Coat**. Allow more time in poor weather conditions. Interior surfaces may require longer time depending on ventilation and temperature. Should the cured Tycoat get wet, it will whiten initially but dry clear over a short period of time with no loss of adhesion.

For surface temperatures below 10°C, a minimum of 48 hours is essential to obtain sufficient cure before applying next coats. Do not apply when surface temperature is below 5°C or when rain is imminent.

Note Socks only should be worn for the application of the first Flexible Filler coat. Certain types of shoes can cause delamination due to the residual tack of the Tycoat film.